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D212-580-041
Job Sheet 190410



602530

Part No: D212-580-041

Job Qty: 2 pcs

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Due Date: 3/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG IIN-D212-580-1 REV B SHEET 10, D2161 REV B2 IPP Rev:H Removed D2013-3/-4 06-03-22 JLM IPP
REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:J 10.11.22 AS PER ECN10-642 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	2 pcs	3/20/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S160436



Part: D212-580-041

Job No: 190410

Serial No/Batch: S160436

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-16 Issue 4 of 4 FAA STC SH975NE

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
170 QC 4	2 pcs	3/20/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69
					QC 4 - 9	9-89
					QC 4 - 46	DAS 69
180 Packaging 3-1 - Stock - B4B	2 pcs	3/20/19	0.00 0.00		Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
185 DC - 1 - B4B	2 pcs	3/20/19	0.00 0.00		DC - 1 - B4B	9-89
					DC - 2 - B4B	12
190 QC 21 - FG	2 pcs	3/20/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	12

Part Op 160 - (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D212--580-041

185 - (Document Control) Photocopy bluefile and create labels as per PPP D212-580-041 CHG004

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2161-212	Mirror Bracket, 212	2 pcs (1 ea)	160-Packaging 1 - Pick Kit	S 158682
D3439-101	Mirror Assembly 8"	4 Ea (2 ea)	160-Packaging 1 - Pick Kit	S140338
D4164-041	Nut Plate Adapter Assembly	8 pcs (4 ea)	160-Packaging 1 - Pick Kit	S077411
MS20426AD3-4	Rivet	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	F15136444
MS27039-1-08	Screw	8 Ea (4 ea)	160-Packaging 1 - Pick Kit	S104017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	D2161-212	2	4	0
	D3439-101	4	23	0
	D4164-041	8	25	0
	MS20426AD3-4	16	2,665	0
	MS27039-1-08	8	375	0

Part Specifications

Specifications could not be found.

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Change Record

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Part Number: D212-580-041

Description: DUAL MIRROR INSTALLATION

[illegible]